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D2013-3
Job Sheet 199829



Part No: D2013-3

Job Qty: 5 pcs

Part Name: Mirror Bracket LH, 212

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/3/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 9/16/19

Description:

Type: SOLD

Note: DWG REV C IPP Rev:A New Issue 05-11-01 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Small Fab - Brake NC	5 pcs	9/16/19	9/16/19	1.71	2.34	Small Fab - Brake - 1		
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
110	QC 5	5 pcs	9/16/19	9/16/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	5 pcs	9/16/19	9/16/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		

				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA	5 pcs	9/16/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

SEP 17 2019

Part Op 100 - (Form as per dwg), 1-Punch as per template D2013-T3 and Dwg D2013 2-Flatten ends of D2013-3 tube as per Dwg
 Descriptions: D2013 using DT8545 3-Bend (1) tube as per Dwg D2013 using Jig DT8201 Identify as D2013-3. 4-Deburr as required
 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (Identify as per dwg & Stock Location: 1/100), LOCATION : WA001
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	9.7365 ft (1.9473 ea)	100-Small Fab - Brake NC	5194865

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.750W.049	10	299	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mirror Bracket, LH, 212	23.250Inches ± 0.030	23.280 23.220		
2	Mirror Bracket, LH, 212	10.500Inches ± 0.030	10.530 10.470		
3	Mirror Bracket, LH, 212	8.500Inches ± 0.030	8.530 8.470		
4	Mirror Bracket, LH, 212	32.000Degrees ± 0.500	32.500 31.500	Angle	
5	Mirror Bracket, LH, 212	42.000Degrees ± 0.500	42.500 41.500	Angle	

Plex 9/3/19 10:30 AM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework	☐	☐	☐
Scrap	☐	☐	☐
Use-as-is	☐	☐	☐

DEPARTMENT/PROCESS

Skid-tube	☐	Cross tube	☐	Eng. (Non-AW)	☐
Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐
Large Fab	☐	Finishing	☐	Rec/Store/Packaging	☐

Engineering	☐
Water Jet	☐
Supplier	☐
Quality	☐

Date: _____ Sequence #: _____

QTY Affected: _____

MRB (QSI042)

Description Work Order Deviation

Disposition

Completed By	
Lead hand / Supervisor	
QC / QA Coordinator	

Root Cause

Operator	☐
Manufacturing Process	☐
Equip/Tooling	☐
Handling/Preservation	☐
Material	☐
Product Improvement	☐
Process Improvement	☐
Human Factors	☐

FAULT CATEGORY

Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐
Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐
Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐
Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐
Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐		

Other/Details: _____